

Work Order ID 138903-2

138903

Page 1

Friday, November 13, 2015 11:36:02 AM

Item ID: D206-718-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Fuel Scupper

Stop

NS2

Start Date: 11/6/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/17/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MJS

Date: NOV 16 2015

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-718	A
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MJS 1602-28

100	Document Control	0.00	DAS	6					
100	DOCUMENT CONTROL			9-89					
DC	Memo	0.00							
Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD206-718-011 CHG001									

DAS
27
9-89

MAR 15 2016

110	Pick Kit	0.00							
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110

Packaging	Memo	0.00							
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Packaging

DAS
28
9-89

FEB 25 2016

120	QC4- 100% Inspect kits for completeness	0.00							
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120

QC	Memo	0.00							
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Quality Control

DAS
27
9-89

MAR 15 2016

Work Order ID 138903

138903

Page 2

Friday, November 13, 2015 11:36:02 AM

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Accept

N900040100

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NS1

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Start Date: 11/6/2015 Start Qty: 2.00

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Cust Item ID:

Required Date: 11/17/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Packaging

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-718-011
Location : FG124

27

9-59

MAR 15 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MAR 15 2016

Picklist Print

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Page 1

Work Order ID: 138903

138903

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 11/6/2015

Required Date: 11/17/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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80-004-2-12

Purchased

No

110

Each

11.0000

1

2

80-004-2-12

Insert

Location

Loc Qty

Loc Code

ST563

11

m130547

1

m133011

10

DAS
6
9-89

DAS
28
9-89

AN3H14A

Purchased

No

110

Each

155.0000

4

8

AN3H14A

Bolt

Location

Loc Qty

Loc Code

ST349

155

120423

155

DAS
6
9-89

DAS
28
9-89

D3270-041

Manufactured

No

110

Each

2.0000

1

2

D3270-041

Fuel Scupper Assembly

Location

Loc Qty

Loc Code

ST029

2

129843

2

DAS
6
9-89

DAS
28
9-89

D3271-1

Manufactured

No

110

Each

10.0000

1

2

D3271-1

Gasket

Location

Loc Qty

Loc Code

ST029

10

129390

10

DAS
6
9-89

FEB 26 2016

DAS
28
9-89

Picklist Print

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Work Order ID: 138903

138903

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scooper

Start Date: 11/6/2015

Required Date: 11/17/2015

Start Qty: 2.00

Required Qty: 2.00

MS21919-DF6 MS21919WDF6 Purchased No

110 Each 2.0000

MS21919-DF6

Clamp

**

1 2

134370

134370

DAS

DAS

6

28

9-89

9-89

MAR 14 2016

Location

Loc Qty

Loc Code

ST300

2

m127304

2

MS27039-1-40 Purchased No

110 Each 14.0000

MS27039-1-40

Screw

**

1 2

Location

Loc Qty

Loc Code

ST284

14

m127831

14

NAS1149D0332J Purchased No

110 Each 2,473.000

NAS1149D0332.J

Washer

**

1 2

Location

Loc Qty

Loc Code

CA

14

m129682

14

FP001

78

m129682

78

GA

381

m132677

381

ST260a

2000

m133498

2000

NAS43DD3-128 Purchased No

110 Each 7.0000

NAS43DD3-128

Spacer

**

1 2

Location

Loc Qty

Loc Code

ST262

7

123646

4

m132256

3

DAS

28

6

9-89

9-89

9-89

9-89

9-89

9-89

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FEB 26 2016

Friday, November 13, 2015 11:36:02 AM

Shop Packet Print

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DART

DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

FOR USE ONLY

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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